

Primer for Tamaglass WB

Water-thinned epoxy primer

Product code no.

840-060 (clear), 840-062 (white)
840-061 (clear), 840-063 (white)

Technical Data

Color	White, clear	
Gloss at 60°C	60°C: Glossy	
Solid content by volume	50%	
Recommended dry film thickness	30μ-50μ	
Calculated spreading rate* (sq m/liter)	10-16.6 sq m/liter	
Recommended thinner		
Brush	White – no thinning	Clear – no thinning
Roller	White – no thinning	Clear – no thinning
	15°C	25°C
Drying time		
Touch dry / hours	8	4
Hard coat / hours	16	8
Final hard / days	14	7
Dry to recoat for water-based epoxy or polyurethane /hours	4	2
Dry to recoat for thinner-based paint such as Tamglass/ hours	8	6
Shelf life after mixing	4 hrs.	
Shelf life	24 months	

* The practical spreading rate may vary depending on the surface, the application mode, the painter's skills, and weather conditions at the site.

** At 25°C and 65% relative humidity

Surface and paint preparation Concrete and plaster

Remove all dirt (especially grease), laitance, and loose particles. The surface may be roughened with a steel brush or chemically treated followed by rinsing with water until a neutral pH is achieved. Wait until completely dry. Apply water-based epoxy primer for concrete; it may be covered with two coats of water-based top paint such as Aquapoxy 17M

(for interior use) or two coats of water-based polyurethane top paint (for exterior use). Thinner-based paint such as Tamglass may be applied.

Old acrylic paint:

Remove loose particles using pressure hose or mechanical means. First coat: primer for WB Tamglass thinned with ~15% water. Apply 1-2 coats for full coverage.

Cleaning tools & storage

Clean tools with water and soap immediately after use. Close paint container well to keep air out, and store in a covered and well-ventilated place.

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** At 25°C and 65% relative humidity

Safety measures

The use of this product and its application must be in accordance with the applicable safety, health and environmental regulations in force in Israel. Please read the safety precautions and warnings appearing in the Safety Data Sheet (MSDS), available at Tambour's Safety Department, tel. +972-4-987-7483 as well as on the product label. Keep away from fire and sparks. Do not ingest. Keep working area well ventilated. While spraying do not inhale the fumes.

General comments

Do not use if rain is expected within the next 72 hrs. and/or when the temperature is below 10°C and the relative humidity above 85%. When painting on wood and metal, the painted surface must be absolutely dry. Do not mix this material with any material not recommended by the manufacturer. Achieving the best results depends on the proper application of the product and on the strict compliance with our instructions and safety measures.

Before application, the user should verify that the product is designed for the intended usage and that the surfaces to be painted are properly prepared and suitable for the product's application.

The data presented herein are based on the knowledge and experience acquired over many years. We reserve the right to update and/or alter the data without prior notice.

For additional information, please contact TeleColor, Tambour's toll-free support center, at 1-800-321-321.