

EPOXY TOPCOAT EA-4 WHITE

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▶ Product code No.	644-020
▶ Product Description	Two-component (part A + part B) high-build epoxy polyamine topcoat.
▶ Special features	Excellent resistance to random contact with chemicals. Resistant to radioactive radiation. Excellent resistance to wear.
▶ Suggested uses	A top-coat in an epoxy system designed to resist chemicals.

Technical data

▶ Color	White.
▶ Gloss at 60°C	Glossy.
▶ Solid content by volume	47%
▶ Recommended dry film thickness	40 microns.
▶ Calculated spreading rate* (sq. m/liter)	11.8
▶ Recommended thinner	4-100
▶ Touch dry**	1 hour.
▶ Hard coat**	24 hours.
▶ Dry to recoat	16-24 hours.

Two pack product

Mixing ratio by weight A:B = 1:5.1.

Mixing ratio by volume A:B = 1:4

Induction period before application** 15-30 minutes.

Pot life after mixing** 8 hours.

Storage

▶ **Shelf life**** 24 months.

Surface preparation and specification Blast to Sa-2.5 (per Swedish Standard). Apply Epoxy Primer 6030 Or 4230, or Epoxy Primer EA-9.

▶ Paint application	Method	Pressure (atm.)	Nozzle Orifice	Thinner	Thinning Volume (%)
	Brush/roller			4-100	5%
	Regular spray	3-4		4-100	10%
	Airless spray	4-5	0.015"	4-100	5-10%

▶ **Cleaning thinner** 4-100.

Application remarks

1. Stir well before application and while painting.
2. Do not apply in thicker than 40 microns coats. Where a thicker coat is required, apply several coats.
3. Do not apply when temperature falls below 10°C.

Caution

Any work that includes application and use of this product shall be performed according to the applicable Safety, Health and Environmental regulations. Read the safety precautions and the warnings specified in the Safety Data Sheet, available at Tambour Safety Department and indicated on the product's label.

Keep away from fire and sparks. Inedible. Provide adequate ventilation of the work space. Use appropriate protective means, as indicated in the Safety Data Sheet.

Do not inhale fumes when spraying this product.

Warning Never mix this material with others when not specifically recommended by us.

General comments

Data presented here is based on our best knowledge and experience. We reserve the right to update and/or alter it without prior notice. Achievement of the best desired results is subject to proper application in strict conformance to our instructions and safety measures. Before application, the user should verify that the product is indeed designed for the intended usage and that the surfaces to be painted are properly prepared, and are suitable for the product's application.

* Practical spreading rate can vary, depending on the surface, the application mode, the painter's skill and weather conditions at the site. Assume approximately 75% of the calculated spreading rate.

** At 25°C and 65% relative humidity.

